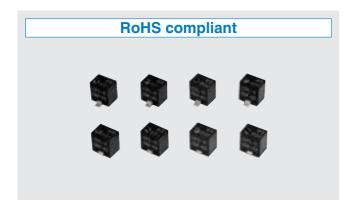
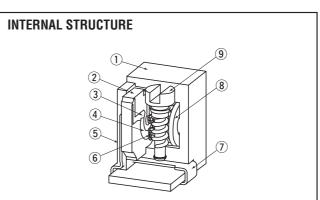
# SM-42/43

### **SURFACE MOUNT CERMET TRIMMERS**



#### **■ FEATURES**

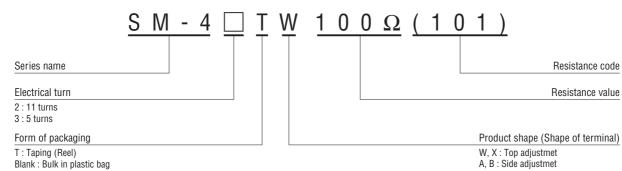
- Lead-free soldering, Cadmium-free
- Fine adjustment is available
- Automatic mounting is available (Taping)
- Reflow soldering is available
- Sealed construction (Washable)



	Part name	Material	Flammability
1	1 Housing PPS (Polyphenylenesulphide)		UL-94V-0
2	Base element	Ceramic	
3	Electrode	Ag-Pd cermet	
4	Resistive element	RuO2 cermet	
(5)	Glue	Ероху	UL-94V-0
6	Wiper	Multi metal alloy	
7	Terminal pin	Copper alloy, Sn-Cu-plated	
8	Rotor gear PA (Polyamide)		UL-94V-0
9	Shaft	Brass, Nickel-plated	_

CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBOs and PBBs are not used in our products.

#### **■ PART NUMBER DESIGNATION**



#### \* Please refer to the LIST OF PART NUMBERS when placing orders.

# SM-42/43 SURFACE MOUNT TRIMMERS

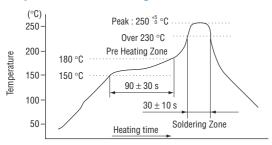
#### **LIST OF PART NUMBERS**

Electrical	Adjustment	Shape of	Form of packaging		
turn	position	terminal	Taping (reel)	Plastic bag	
	Top adjustment	W (J-hook)	SM-42TW	SM-42W	
11		X (Gull wing)	SM-42TX	SM-42X	
''		A (J-hook)	SM-42TA	SM-42A	
	Side adjustment	B (Gull wing)	SM-42TB	SM-42B	
	Top adjustment	W (J-hook)	SM-43TW	SM-43W	
_		X (Gull wing)	SM-43TX	SM-43X	
5	Oids adioatas ant	A (J-hook)	SM-43TA	SM-43A	
	Side adjustment	B (Gull wing)	SM-43TB	SM-43B	
Pieces in package		TA, TB: 500 pcs./reel TW: 250 pcs./reel TX: 200 pcs./reel	50 pcs./pack		

#### ■ ELECTRICAL CHARACTERISTICS

Nominal resistance range	10 Ω ~ 2 ΜΩ		
Resistance tolerance	± 10 %		
Power ratings	0.25 W (85 °C) 0 W (150 °C)		
Resistance law	Linear law (B)		
Maximum input voltage	DC300 V or power rating, whichever is smaller		
Maximum wiper current	100 mA or power rating, whichever is smaller		
Effective electrical turn	11 turns (SM-42), 5 turns (SM-43)		
End resistance	1 % or 2 $\Omega$ , whichever is greater		
C.R.V.	1 % or 3 $\Omega$ , whichever is greater		
Operating temp. range	−65 ~ 150 °C		
Temp. coefficient	±100 10 <sup>-¢</sup> /°C maximum		
Insulation resistance	100 MΩ minimum (DC500 V)		
Dielectric strength	AC600 V, 60 s		
Net weight	Approx. 0.17 g		

#### Reflow profile for soldering heat evaluation



Reflow: two times maximum

#### <Nominal resistance values>

3 10 Ω	€ 20 Ω	50 Ω	100 Ω	200 Ω	500 Ω	1 kΩ	2 kΩ	5 kΩ	
10 kΩ	20 kΩ	50 kΩ	100 kΩ	200 kΩ	500 kΩ	1 ΜΩ	2 ΜΩ		   Fiç

g. 1

The products indicated by  $\ \ \mathbf$  mark are manufactured upon receipt of order basis.

- <Nominal resistance values> (Fig. 1).
  \* Verify the above part numbers when placing orders.
- \* Taping specification is not sold separately and must be purchased in reel units.

#### ■ MECHANICAL CHARACTERISTICS

Operating torque	17.6 mN·m {180 gf·cm} maximum		
Mechanical stop	Clutch action		
Rotational life 200 cycles [ $\Delta$ R/R $\leq$ ± (3 $\Omega$ +3 %)]			
Thrust to shaft	5 N {0.51 kgf} minimum		
Solderability	245 ± 3 °C, 2 ~ 3 s		
Shear (Adhesion)	5 N {0.51 kgf} 10 s		
Substrate bending	Width 90 mm, bend 3 mm, 5 s, 1 time		
Pull-off strength	5 N {0.51 kgf} 10 s		

{ }: Reference only

#### ■ ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Specifications	
Thermal shock	-65 ~ 150 °C (0.5 h), 5 cycles	$[\Delta R/R \le 2 \%]$ [S.S. \le 1 \%]	
Humidity	-10 ~ 65 °C (80 ~ 98 %), 10 cycles, 240 h	[∆R/R ≦ 2 %]	
Shock	981 m/s², 6 ms 6 directions for 3 times each	[AD/D < 1 0/ ]	
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s², 10 ~ 2000 Hz, 3 directions, 12 times each	[ΔR/R ≦ 1 %] [S.S. ≦ 1 %]	
Load life	85 °C, 0.25 W, 1000 h	$[\Delta R/R \le 3 \% \text{ or } 3 \Omega]$ $[S.S. \le 2 \%]$	
Low temp. operation	−65 °C, 2 h	$[\Delta R/R \le 1 \%]$ [S.S. \le 1 \%]	
High temp. exposure	150 °C, 250 h	$[\Delta R/R \le 2 \%]$ [S.S. \le 1 \%]	
Immersion seal	85 °C, 60 s	No leaks (No continuous bubbles)	
Soldering heat	Reflow : Peak temperature 255 °C (Please refer to the profile below.) Manual soldering : $350 \pm 10$ °C, $3 \sim 4$ s	[∆R/R ≤ 1 %]	

△R/R: Change in total resistance

S.S.: Setting stability

#### **■ MAXIMUM INPUT RATINGS**

Nominal resistance values $(\Omega)$	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
<ul> <li>→ 10</li> <li>→ 20</li> <li>50</li> <li>100</li> <li>200</li> <li>500</li> </ul>	100	1.00	100
	200	2.00	100
	500	3.53	70.7
	101	5.00	50.0
	201	7.07	35.4
	501	11.2	22.4
1 k	102	15.8	15.8
2 k	202	22.4	11.2
5 k	502	35.4	7.07
10 k	103	50.0	5.00
20 k	203	70.7	3.54
50 k	503	112	2.24
100 k	104	158	1.58
200 k	204	223	1.12
500 k	504	300	0.60
1 M	105	300	0.30
2 M	205	300	0.15

The products indicated by  $\widehat{\ }$  mark are manufactured upon receipt of order basis.

#### ■ RECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS

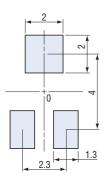
(Unit: mm)

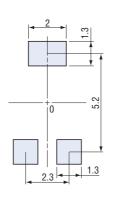
SM-42/43A

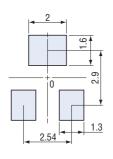
● SM-42/43B

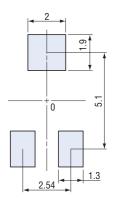
● SM-42/43W

SM-42/43X









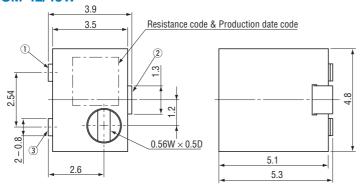
Note) The zero point is the center of mounting.

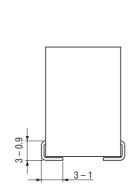
# SM-42/43 SURFACE MOUNT TRIMMERS

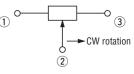
#### **OUTLINE DIMENSIONS**

Unless otherwise specified, tolerance :  $\pm$  0.3 (Unit : mm)

#### ● SM-42/43W

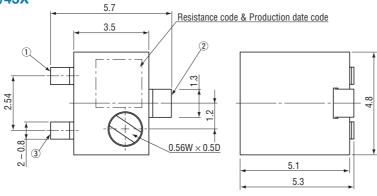


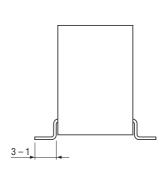




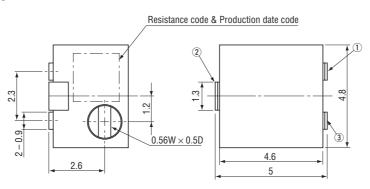
\* Note the terminal position.

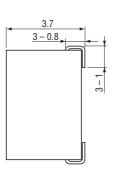
#### ● SM-42/43X



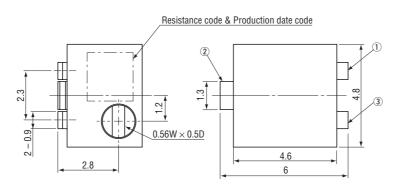


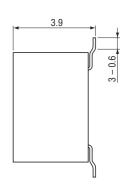
#### SM-42/43A





#### ● SM-42/43B





### SM-42/43 SURFACE MOUNT TRIMMERS

#### ■ PACKAGING SPECIFICATIONS

#### <Taping packaging specifications>

■ Taping version (SM-42/43TA, TB) is packaged in 500 pcs. per reel. Orders will be accepted for units of 500 pcs., i.e., 500, 1000, 1500 pcs., etc. SM-42/43TW is packaged in 250 pcs. per reel.

Orders will be accepted for units of 250 pcs., i.e., 500, 750 pcs., etc.

SM-42/43TX is packaged in 200 pcs. per reel.

Orders will be accepted for units of 200 pcs., i.e., 400, 600 pcs., etc.

Maximum number of consecutive missing pieces = 2

Leader length and reel dimension are shown in the dia-grams below.

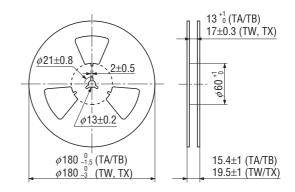
#### EMBOSSED TAPE DIMENSIONS

#### 

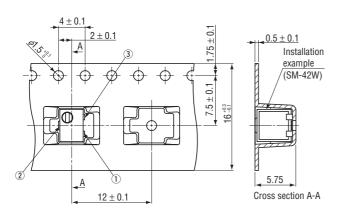
#### REEL DIMENSIONS

(Conforms to JIS C 0806-3) (TA/TB type : In accordance with EIAJ ET-7200A)

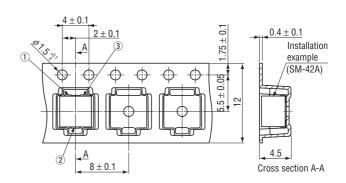
(Unit: mm)



#### SM-42/43TW/TX



#### ● SM-42/43TA/TB



#### <Bulk pack specifications>

- Unit of bulk in a plastic bag is 50 pcs. per pack.
- Boxing of bulk in a plastic bag is performed with 200 pcs. per box.